

Work Order ID 148231

Thursday, July 07, 2016 11:31:52 AM

148231

Page 1

Item ID: D3245-13

Accept

N900040100Setup Start ***NS1***

Revision ID:

Item Name: Gasket 9.50

Stop ***NS2***

Start Date: 7/7/2016 Start Qty: 10.00

10

Cust Item ID:

Required Date: 7/8/2016 Req'd Qty: 10.00

10

Customer:

Reference:

Approvals:

Process Plan: W

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

Draw Nbr

Revision Nbr

D3245

D

100

0.00

100

FLOW WATER JET

Waterjet

Memo

0.12

FLOW CNC Waterjet

1-Cut as per Dwg D3245

Dwg Rev: DProg Rev: D

(10)

De 16/07/27

110

QC2- Inspect parts off machine FAI/FAIB

0.00

110

QC

Memo

0.02

Quality Control

(10)

De 16/07/27

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

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Work Order update only ☐

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Picklist Print

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Page 1

Work Order ID: 148231

148231

Parent Item: D3245-13

D3245-13

Parent Item Name: Gasket 9.50

Start Date: 7/7/2016

Required Date: 7/8/2016

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP B04.12.06Made in-houseKJ/JLM
IPP Rev:C ecn 1052/water jet 07-11-05 DD verified by:EC IPP Rev:D
12.11.07 PER DWG REV.D DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3245		Manufactured	No				Each	68.9500		1			
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D3245

Gasket

Dec 16/07/27

Location

Loc Qty

Loc Code

MAT052

68.95

132665

66.95

94714

2

3 6

DQA: _____ Date: _____



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OTHER : ☐									

148231

FIRST ARTICLE INSPECTION CHECKLIST

[illegible]

Measured by:	<i>ac</i>	Audited by:	38 8-89	Preliminary Approval:	
Date:	<i>16/07/27</i>	Date:	<i>11/11/2016</i>	Date:	

Rev	Date	Change	Revised by	Approved
A	07.11.23	New Issue	KJ/EC/DD	
B	12.06.19	Dimensions updated per Dwg Rev C	KJ	
C	14.04.28	Dwg Rev updated	KJ	

DQA: _____ Date: _____

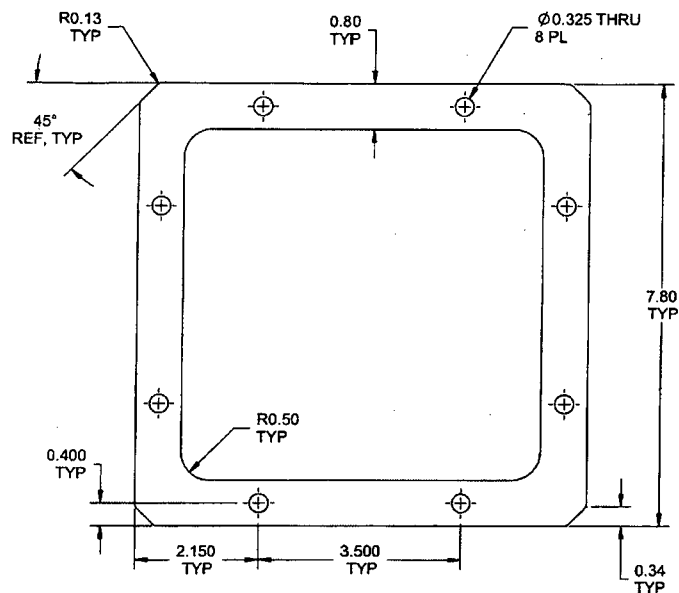


WORK ORDER NON-CONFORMANCE / UPDATE

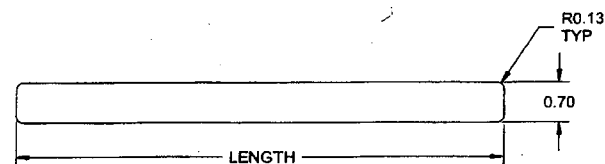
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D3245-7 GASKET



D3245-X GASKET

P/N	LENGTH
D3245-9	8.35
D3245-11	9.01
D3245-13	9.50

NOTES:

- 1) MATERIAL: THERMO-CHEM P/N G-89, 0.060 THICK
POSSIBLE SUPPLIER: A.R. THOMSON GROUP
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: D3245-7 = 0.04 lbs; D3245-9/-11/-13 = LESS THAN 0.01 lbs

W/0148231

RELEASE
2012-11-06
JMP

DESIGN	2E	DART AEROSPACE LTD	
DRAWN	2E	HAWKESBURY, ONTARIO, CANADA	
CHECKED	2E	DRAWING NO. D3245	REV. D
MFG. APPR.	2E	TITLE ACCESS PANEL ASSY	SHEET 7 OF 7
APPROVED	2E	SCALE	NTS
DE APPR.	2E	COPYRIGHT © 2004 BY DART AEROSPACE LTD	
DATE	12.10.16	THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR DISCLOSED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

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